NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

MATERIALS AND RESEARCH DIVISION

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Experimental Study ND 98-03

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Vegetation Barriers Around Headwalls of Edge Drains

Final Report

AC-IM-8-029(25)053, IM-2-094(016)240, & IM-5-094(008)071 August 2004

Prepared by

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

BISMARCK, NORTH DAKOTA Website:http://www.discovernd.com/dot

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MATERIALS AND RESEARCH DIVISION

Ron Horner

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Experimental Study ND 98-03

Evaluation of Vegetation Barriers Around Headwalls of Edge Drains

Final Report

Projects:

AC-IM-8-029(025)053 IM-2-094(016)240 IM-5-094(008)071

August 2004

Written by Mike Marquart

Disclaimer

The contents of this report reflect the views of the author or authors who are responsible for the facts and the accuracy of the data presented herein. The contents do not reflect the official views of the North Dakota Department of Transportation or the Federal Highway Administration. This report does not constitute a standard, specification, or regulation.

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VEGETATION BARRIERS AROUND HEADWALLS OF EDGE DRAINS

Objective

The present practice to discharge water from drainage pipe is to place a 4" PVC outlet pipe approximately every 250 feet. This 4" PVC discharge pipe is capped with a headwall splash block, which often becomes blocked with debris to the point where it hinders the drainage system.

The objective of this experimental feature is to determine if constructing vegetation barriers around the headwalls of edge drain systems will help solve the problem of vegetation and debris from blocking the drain.

Project Location

Three projects were selected to receive the experimental vegetation barriers. This was done to obtain data, which would represent different areas across the state. Each project has a one-mile test section as shown below. Refer to Figure 1 on the next page for a location map.

AC-IM-8-029(025)053	Mile 58 (sta.3062+37) to Mile 59 (sta.3115+15)
IM-2-094(016)240	Mile 243 (sta.12829+89) to 244 (sta.12882+70)
IM-5-094(008)071	Mile 76 (sta.4013+12) to Mile 77 (sta.4066+53)

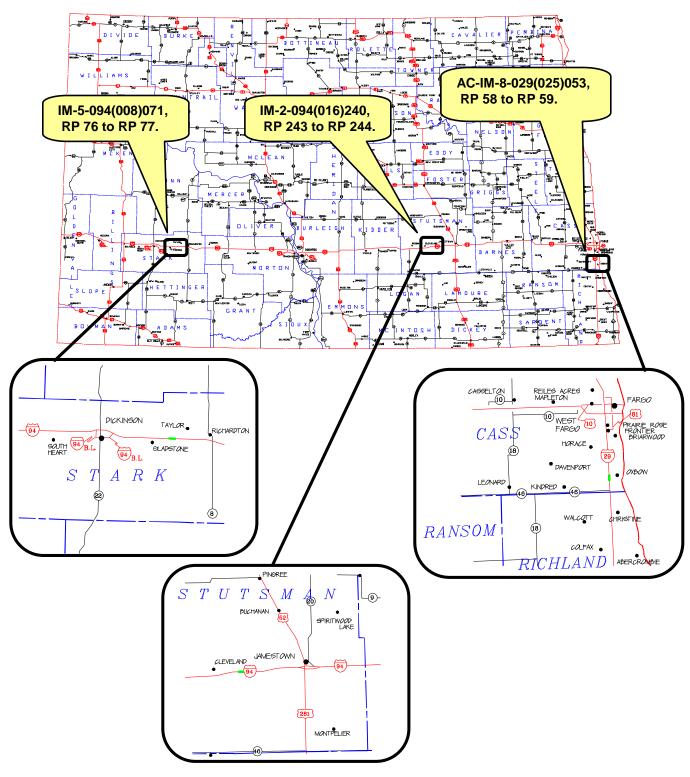


Figure 1 - Location Map.

Design

The standard designs for edge drain pipe and splash block details are located in Appendix A. This design does not have a vegetation barrier around the headwall of the edge drain outlet. The new design proposes a 4-foot by 6-foot vegetation barrier around each edge drain headwall. Two types will be constructed, one using concrete and one using aggregate.

The concrete barrier will be four inches thick. The concrete will be placed on top of the soil and is to be reinforced with six by six inch wire mesh. The wire mesh is to be placed two inches below the surface of the concrete. Vegetation barriers will use a Class YE concrete as specified in Section 802 of the "NDDOT Standard Specifications for Road and Bridge Construction", 1997 edition.

The aggregate barrier will be six inches in depth. A geotextile fabric meeting the properties of a S2 specification will be placed under the aggregate. The aggregate is a modified version used by the Kentucky Transportation Cabinet and shall meet the following gradation.

Sieve Size - Po	ercent Passing
3"	100
21/2"	90 - 100
3/4"	0 - 5

Table 1

Construction

Although the basic design was followed, changes were made on two of the projects to accommodate construction procedures and to fit the 6:1 inslope ditch grade. Double discharge splash blocks were used on two projects. On these projects the vegetation barriers were increased in size to accommodate the extra headwall. Each project will be addressed separately.

IM-5-094(008)071

The prime contractor on this project was Northern Improvement Company. Installation of the complete edge drain system was sublet to Critical Path. The details in Appendix A show where the vegetation barriers were to be installed. Critical Path started installing the aggregate barriers on September 2, 1998. The contractor located each outlet pipe. He began to install the headwall by excavating and shaping the soil at the end of the pipe. The required area was dug out around the headwall for the aggregate. A piece of fabric was placed over the dug out area and cross-slots were cut to allow the headwall to come through. The cut slots of the fabric were tucked under the piece of fabric that was placed under the headwall. Aggregate was then placed using a loader and shovels.

No framing was done on the aggregate barriers. This process used more hand labor than methods of other contractors. The contractor did good work and was always willing to do his best. The following photos show edge drain installation.



Photo 1 - Trench for edge drain.



Photo 2 - Installing Drain.



Photo 3 - Finished aggregate barrier.

The concrete barrier locations were shaped and formed. At a few places where the drainage was coming from both directions, a double headwall was used. The headwalls were constructed for a 4:1 slope and were difficult to fit to the 6:1 slope on this project.

The contractor adjusted the headwalls to a 5:1 and made a better match with the slope. This was also done in the aggregate section. Photos 4 and 5 show the construction of the concrete barriers.



Photo 4 - Concrete Form.



Photo 5 - Finished concrete barrier.

The vegetation barriers were bid at \$350.00 each for either type. The concrete mix design for the concrete barriers and test results of concrete cylinders are located in Appendix A.

IM-2-094(016)240

Rain and excess surface moisture hindered the installation of the vegetation barriers on this project. Some of the concrete barriers were installed on October 14, 1998. Materials and Research personnel were on the project on October 15, 1998 and observed the contractor constructing forms for other concrete barriers.

The vegetation barriers were built and installed according to the plans with a few variations. These variations are noted later in this report. Plans sheets showing details and location of the vegetation barriers are located in Appendix B. Also located in Appendix B is a concrete mix design for the concrete barriers, a gradation sheet for the aggregate used in the aggregate barriers, and a certification for the geotextile fabric used under the aggregate of the aggregate barriers. Photo 6 shows the beginning of the experimental section.



Photo 6 - Overview of project.

The prime contractor for this project was Progressive Contractors Inc. (PCI) and the subcontractor for the experimental vegetation barriers was Traxler Construction Inc. The drain headwall is designed for a 4:1 slope. The contractor had to adjust each headwall to best fit the slope it was placed on. Photo 7 shows a framed barrier ready for concrete.



Photo 7 - Modified concrete barrier.



Photo 8 - Finished concrete barrier.

Photo 8 shows a finished concrete barrier and how it fits to the rest of the slope. Notice that the bottom of the barrier would be below the soil to the sides if the bottom had not been modified. This modification fits the existing grade better and shortens the contractor's time required to finish grading the soil to the barrier.

An experimental aggregate barrier is shown in Photos 9 and 10. Photo 9 shows a form that is set to the desired grade with a S2 geotextile fabric in place. The fabric should keep the aggregate separated from the soil and help to prevent weeds from growing around the headwall. The vegetation barriers, aggregate or concrete, were bid at \$350.00 each, same as in the previous project.



Photo 9 - Fabric in aggregate barrier.



Photo 10 - Finished aggregate barrier.

AC-IM-8-029(025)053

The prime contractor on this project was Northern Improvement Co. and Traxler Construction Inc. was the subcontractor for the experimental edge drains. This experimental feature was change ordered onto the project by change order 6P-6C. The project plan location and edge drain detail sheets are located in Appendix C. Also included in Appendix C is a copy of the change order, aggregate gradation for the aggregate vegetation barriers and a certification for the geotextile fabric used under the aggregate in the vegetation barriers.

The low maintenance edge drains were installed on the southbound lane on October 10, 1998. The headwalls are designed for a 4:1 slope and were adjusted to fit better with the 6:1 slope of the roadway. The concrete barrier bottom below the outlet trough was flattened to fit the grade and prevent a low spot where water can pool. The project area experienced heavy rains and the contractor had difficulty in completing this work. Photos 11, 12, and 13 show some completed barriers and site conditions.



Photo 11 - Double concrete barrier.



Photo 12 - Concrete barrier - top view.



Photo 13 - Uneven surface - aggregate barrier.

Wire mesh was used in the concrete barriers and an S2 geotextile fabric was used under the aggregate in the aggregate barriers. The vegetation barriers were change ordered onto the project reflecting in a slightly higher price per headwall. The price per headwall for this experimental project was \$387.50 each.

Evaluation

On all three projects, the concrete vegetation barriers are performing much better than the aggregate vegetation barriers. The cut vegetation will blow off of the concrete barriers easier than the aggregate barriers. A few concrete barriers have small corner cracks. One concrete barrier has severe cracks; otherwise the concrete barriers are in good shape. The concrete barriers are keeping the drains from becoming clogged with vegetation and debris.

The majority of the aggregate barriers have grass and weeds growing out of the aggregate. Vegetation growth in the aggregate barriers has increased every year since construction. Vegetation coverage in these barriers ranges from 30 percent to 80 percent. Photo 14 is an example of one such barrier. Vegetation is expected to ultimately overgrow all of the aggregate barriers.



Photo 14 - Aggregate barrier - vegetation growth.

No problems have been reported from any of the districts on mowing around or over these experimental barriers, except the Fargo District. They voiced their concerns about a potential safety issue where mowers could pick up the rock and throw it around causing a hazard to the traveling public. The Fargo District issued change order # 11p-11c to modify the rock vegetation barriers by replacing the aggregate with concrete. This change order is dated September 28, 1999 and is located with attachments in Appendix C. This work was completed in 1999 at a cost of \$845.00 each for the ten barriers. The basic cost per barrier during original construction ranged from \$350.00 to \$388.00.

There were no maintenance costs associated with maintaining the barriers.

Typical photos pertaining to the three projects are shown on the next few pages. These photos are numbered 15, 16 and 17. Items that pertain to a particular project will appear under that project heading.



Photo 15 - Typical double concrete barrier.



Photo 16 - Typical single concrete barrier.



Photo 17 - Aggregate barrier overgrown with vegetation.

IM-5-094(008)071

This experimental section was last visited on October 1, 2003. At present, 20 out of 21 aggregate barriers have vegetation growing in them. Vegetation coverage in these barriers ranges from 45 percent to 90 percent. About a third of the headwalls in the aggregate barriers are 3 inches higher than the surrounding barrier. This is due to the aggregate being moved down slope or pushed into the subgrade by either mowers or other vehicles passing over it.

IM-2-094(016)240

The last evaluation for this project was completed on September 24, 2003. The vegetation growth in the aggregate barriers ranges from 15 percent to 80 percent of the area, with near 70 percent of the barriers over 50 percent coverage. All of the concrete barriers on this project are clean and in good shape except one. One concrete barrier is cracked but is still functioning satisfactorily. Photo 18 shows this cracked barrier.



Photo 18 - Cracked concrete barrier.

AC-IM-8-029(025)053

The last evaluation was conducted on September 24, 2003. Overall, the vegetation barriers are performing satisfactorily. This project no longer has any aggregate barriers. Most of the concrete barriers were clear of cut vegetation and in good condition.

Summary

The objective of this experimental feature was to determine if constructing vegetation barriers around the headwalls of edge systems would help solve the problem of vegetation and debris from blocking the drain. The vegetation barriers were designed to include an 18-inch wide band of either aggregate or concrete around the headwall. Three projects were selected for the experimental barriers. Most drains are functioning, although some aggregate barriers are partially obstructed with vegetation.

The biggest problem associated with vegetation barriers is the vegetation growing in the aggregate barriers. Vegetation is growing out of all the aggregate barriers except one. This vegetation growth ranges from 30 percent to 80 percent of the aggregate barriers. Some headwalls are higher than the surrounding aggregate due to the aggregate being moved down the slope by vehicles driving over the aggregate. The aggregate barriers contained much more cut vegetation than the concrete barriers.

The concrete barriers have a nice appearance and cut vegetation usually blows off of them. Only one cracked concrete barrier was found in the three projects. All of the aggregate barriers on project AC-IM-8-029(025)053 have been switched over to concrete barriers due to safety concerns. The reason was that mowers could pick up and cast the aggregate, posing a hazard to the traveling public.

The concrete barriers are aesthetically pleasing and are performing excellently. The concrete vegetation barriers are performing better than the aggregate vegetation barriers. There were no maintenance costs charged to any of the barriers. The aggregate and concrete vegetation barriers cost from \$350.00 to \$387.00 each.

Tables 2 and 3 show the concrete barriers performing much better than the aggregate barriers. The concrete barriers are cost effective and are providing excellent protection from vegetation growth around the headwall.

Vegetation Barriers								
		Performance			Maintenance	Vegetation		
Projects		Fair	Good	Excellent	Costs	Growing in Barrier	Laying on Barrier	
I-94	Aggregate	V			None	Yes	Yes	
Mile 071	Concrete			√	None	No	A few	
I-94	Aggregate	V			None	Yes	Yes	
Mile 240	Concrete			V	None	No	No	
I-29	Aggregate	N/A	N/A	N/A	N/A	N/A	N/A	
Mile 053	Concrete			√	None	No	No	

Table 2

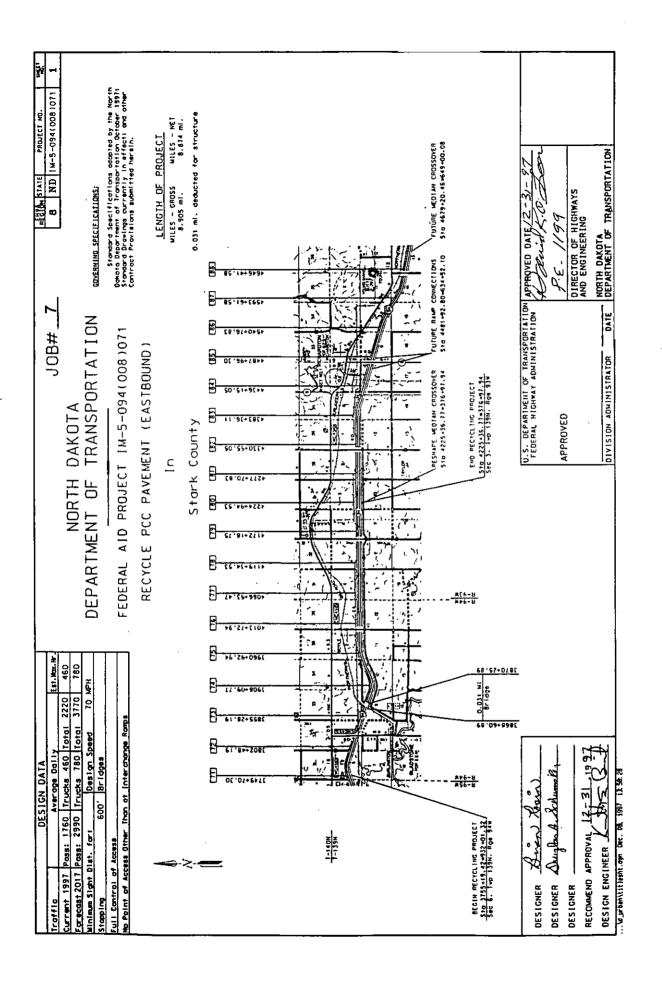
Vegetation Barriers						
Barrier Type	Advantages	Disadvantages				
Aggregate	Easy to replace if necessary.	Aggregate moves leaving headwall high. Vegetation takes over after a few years. Mowers could toss rocks, safety hazard. Aggregate eventually needs to be removed and cleaned. Higher risk of blocking drainage with cut vegetation. Short time protection due to vegetation growth.				
Concrete	Good long-term protection from vegetation growth. Provides good performance. Aesthetically pleasing. Cut vegetation readily blows off barrier. Better in keeping cut vegetation from blocking drainage.	As concrete prices increase, it may be more costly to construct. Harder to replace if necessary.				

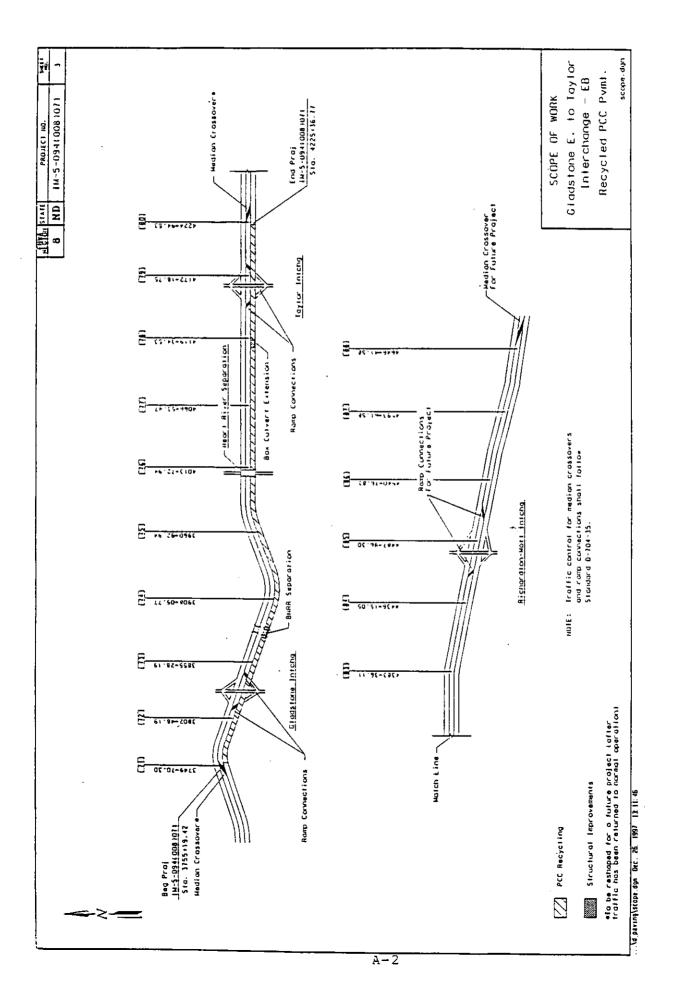
Table 3

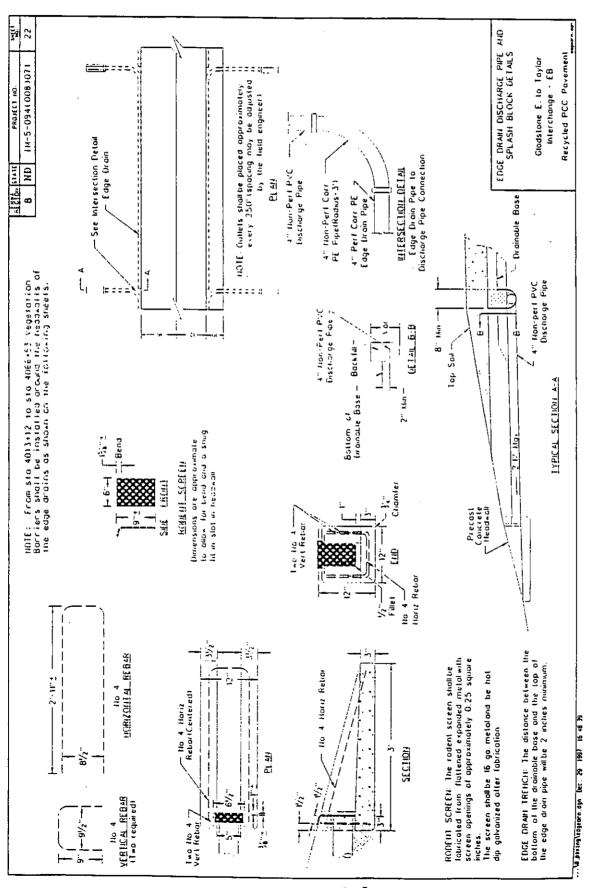
Recommendation

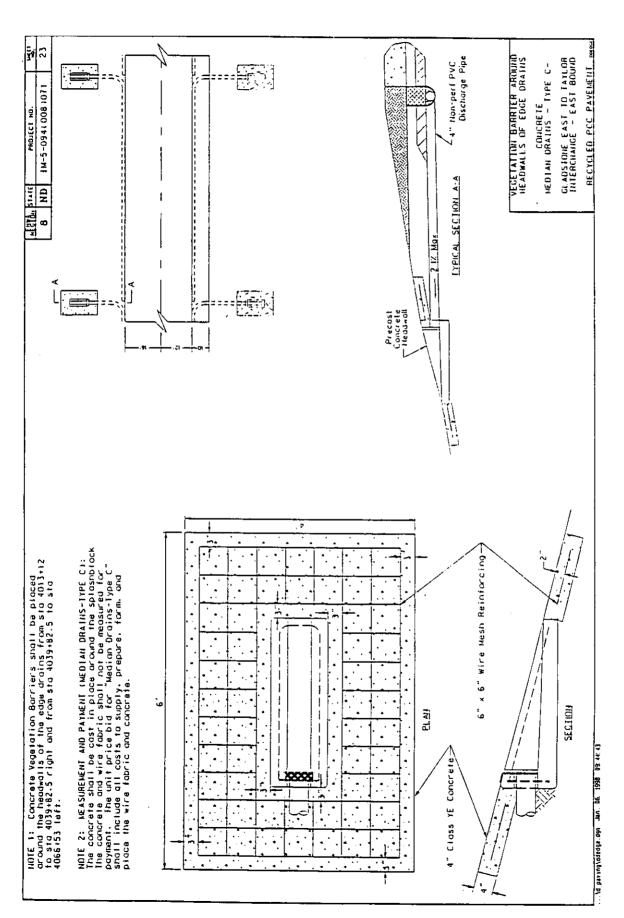
It is recommended that if vegetation barriers are to be used around the edge drain headwalls, that concrete be specified. Concrete barriers provide much better long term benefits compared to vegetation barriers. A standard preformed barrier with headwall installed could be constructed to lower costs and save time.

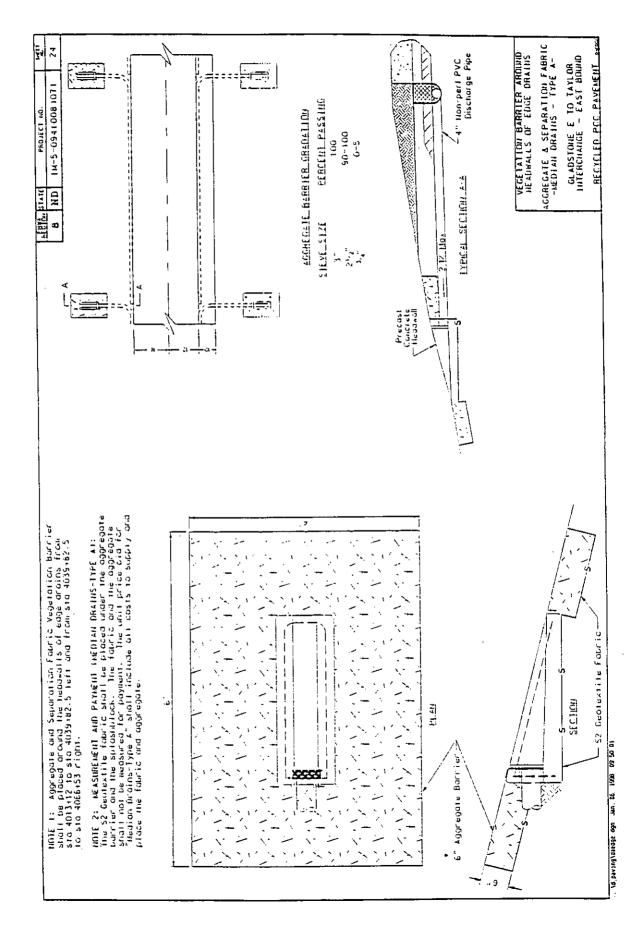












Distribution: Project File

District File

North Dakota Department of Transportation CONCRETE PROPORTION DESIGN

PROJECT: IM-5-09+(008)071 CONTRACTOR: NORTHERN IMPROVEMENT CO.

TYPE OF WORK: BOX CULVERT EXTENSION .

DATE: 05/04/98 CLASS OF CONCRETE: AE 3 DESIGN NO.: 1

TYPE & BRAND OF CEMENT: DAKOTA TYPE 3

SOURCES: Cement S. DAK. ; Sand FISHER ; Rock GLENDIVE

SPECIFIC GRAVITIES:

Gc= 3.15 (Cement); Gfa= 2.62 (Flyash); Gs= 2.63 (Sand); Gr= 2.64 (Rock)*

*(Combine if two rock sizes)

PERCENT OF TOTAL AGGREGATE (by weight):

S= 45% Sand: Ra= 55 % Size Rock; Rb= 0 % Size Rock

CALCULATIONS: (for 27 C.F. Batch Size)

		PROPORTIONS			LBS/BATCH				C.F.
CEMENT:	(:	479.40		C=		2.44	
FLYASH:				112.30		F.A =		0.69	
		Gai/Sack) z (3.11) z 6. frze moisture in iggreg			236.16		W =	,	3.78
A [R :		: lassumed entrained	317 in a(2)		XXXXXX		A=		1.62
Dry Wt., T= 3036.92		Absolute Volume. V	์, ปฺ์	Total Aggregate		V=	13.47	٠	
			Combined Specific Gravity of Total Aggregate			şata	Gsr=	2.64	
SAND. Dr				:	1366.61		 S≃		8.33
ROCK, Si	ze .	Dry Wt.	=	•	1670.31		R=		10.14
		•		: :	0		R=		10.14

CALCULATED UNIT WEIGHT = 143.16 lbs/C.F.



MIUWEST TESTING LABORATORY

1463 West VBard \ PO Box 467 \ Cickinson, NO 58602 Phone (701) 227-4701 \ Fex (701) 227-4460



REPORT CF: TESTS OF CONCRETE CYLINDERS

PROJECT:

IM-5-094 (008) 071

Dickinson, ND 58602

Stark County, North Dakota

DATE:

July 6, 1998

July 27, 1998

REPORTED TO:

North Dakota Department of Transportation

COPIES: Northern Improvement Co

Taylor

Dickinson Ready Mix

PROJECT NO:

D1294

Drawer G

GENERAL DATA

CYLINDER NUMBER

10A

10B

10C

10D

DATE CAST CAST BY

6-26-98

North Dakota Department of Transportation

CONCRETE TEMPERATURE (TF)

08

Not Given

SLUMP () AIR CONTENT (%)

5.5

UNIT WEIGHT (pcf)

Not Tested

SPECIFIED STRENGTH (At 28 days)

3000 psi Box culvert

LCCATION

MIX PROPORTIONS

CEMENT (Lbs)

94

FLY ASH (Lbs)

19

FINE AGGREGATE (Lbs)

217

COARSE AGGREGATE (Lbs) ACMIXTURE

313

CONCRETE FURNISHED BY

Dickinson Rea

COMPRESSIVE STRENGTH DATA (Standard 5 x 17 Cylinder)

LABORATORY NUMBER DAYS JOB CURED DAYS LABORATORY CURED AGE OF TESTS (Days) LOAD AT FAILURE (Lbs)

3040

6292-1

6292-2 1 6

85,500

3020

1 27 28

6292-3

121,000

4270

27 28 110,000

3890

1

6292-4

REMARKS

STRENGTH (PSI)

SIGNED Nile Gule



177 Standar's Suecitications dather by the North Owing Observant of Fronsoriation United 1997; Standard Desiring surveilly in effects and other Contral Provisions submitted resilve. ND IN-2-09410163240 LENGTH OF PROJECT 33 9.00 uiles 1000 CONFERENCE SPECIFICATIONSB 32 Eng Proj. 181-2-094(0161240) R.P. 248.00 FEGERAL HIGHART SEMINISTRATION APPROVED DATE Sec 6. Rge 654. 14p 13911 JOB# 11 TRANSPORTATION FEDERAL AID PROJECT 19-2-394(0):6:243 IN STUTSMAN COUNTY FEDERED PLICE: PALEYEY: 161 NORTH DAKOTA 05 - 643 05 - 643 Razo taper fluttening DEPARTMENT OF .. Fils 242 Windsor Intend -32 869. Proj. 1M-2-09410161240 R.P. 240.00 Ξ Sec 2. Rge 6/W. Iwp 13911 S1. M.3x. Hr CKs 505 Total 2905 CKs 760 Fatal 1360 Design Speed 10 M.P. II. to Point of Access Diner than at Interchange Ramps Irucks 505 Frucks 760 Average Daily Br idges DESIGN DATA Poss: 2400 linima Slont Dist. for: util Control of Access 2 Current 1992 F Jonaing 600 DESIGNER raffic

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DIRECTOR OF HIGHWAYS AND ENGINEERING

DEPARTHENT OF TRANSPORTATION 3110

DIVISION ADMINISTRATOR

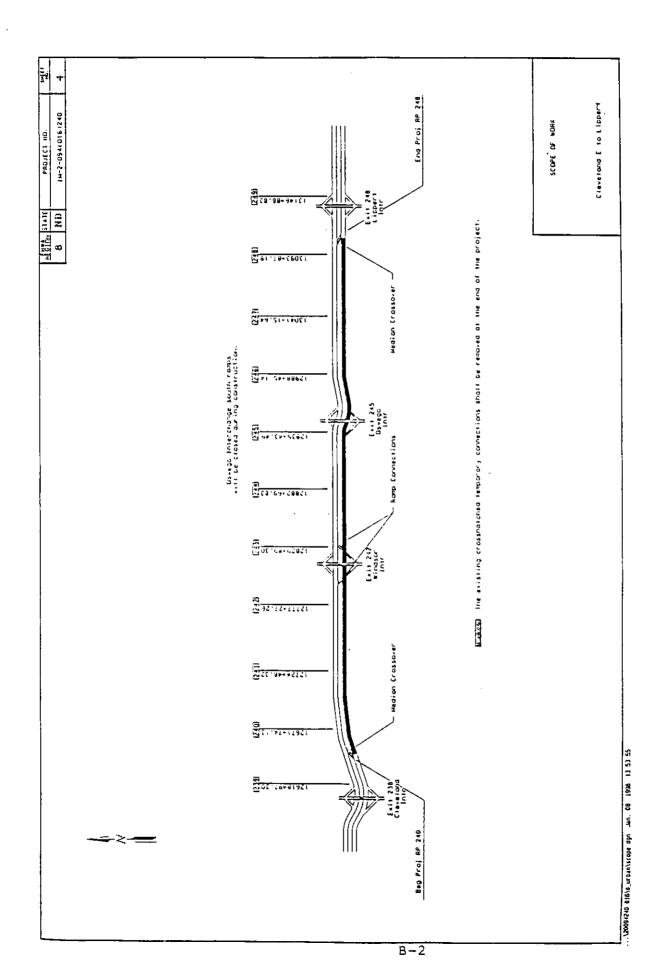
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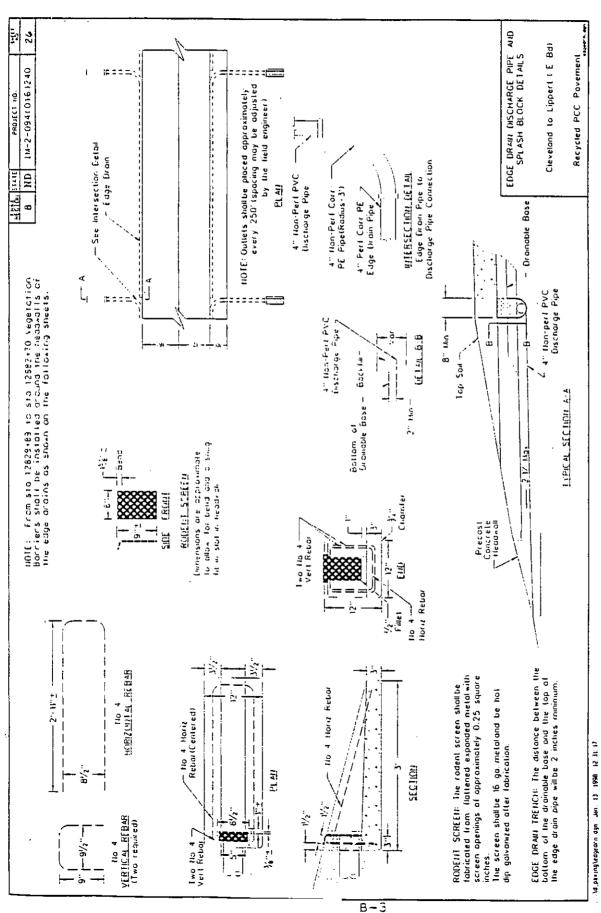
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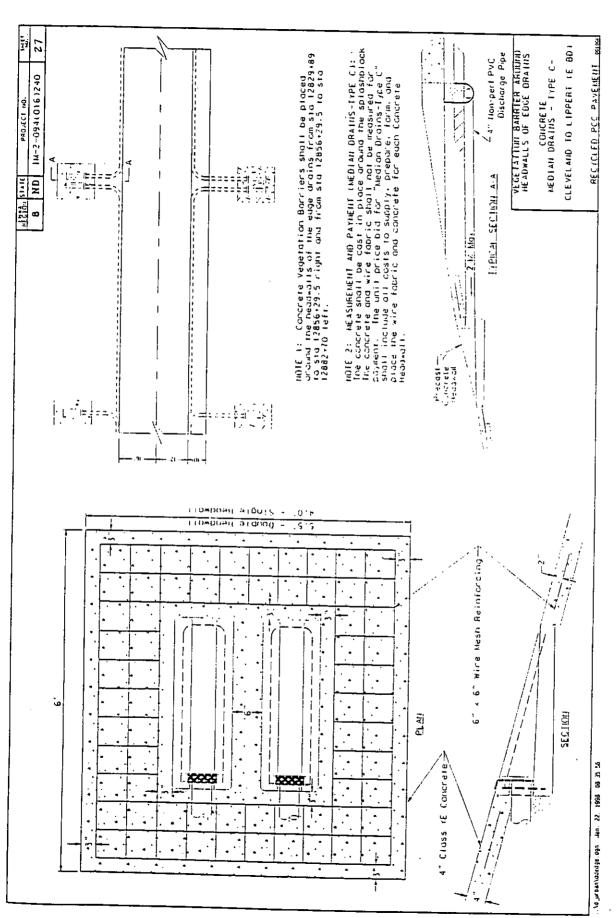
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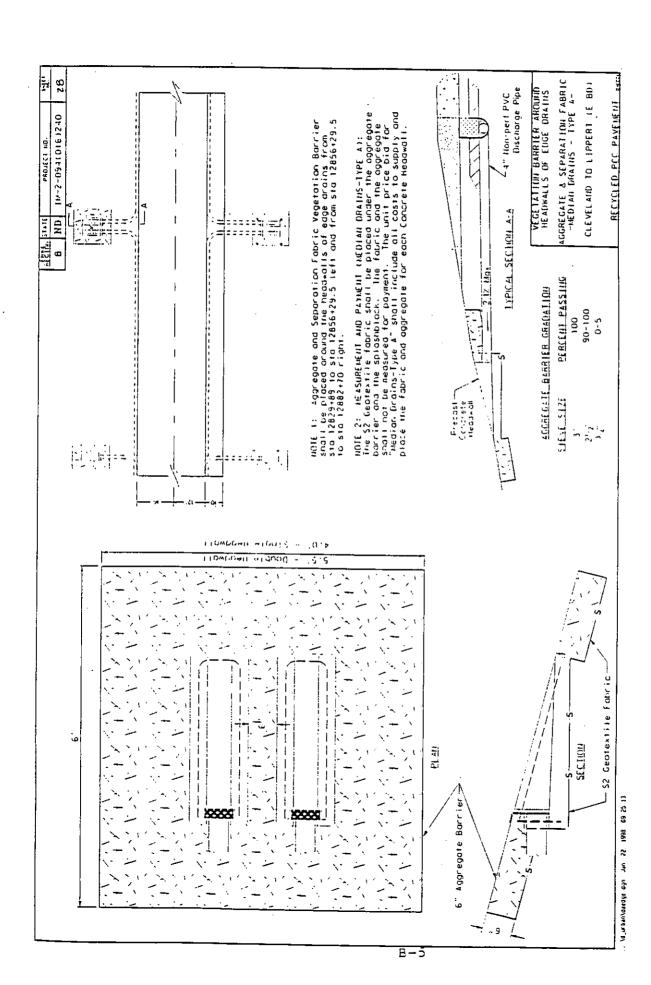
DESIGNER

DES I GNER











PIT SAMPLE WORKSHEET
Department of Transportation, Materials & Research
SFN 9987 (Rev. 7-97)

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/ /	100	4"				, 400	Spec.
Pit Location Detroit Lakes, mi	90	3 1/2"	 				
757	75	3"	0				
Gwner	63	2 1/2"	U	0	0	100	100
Bradshaw Gravel Co.	50	2"	0		0	100	90-100
	37.5	1 1/2				<u> </u>	
IM-2-094(016)240	25.0	1"				<u> </u>	
Course	19.0	3/4"	0 - 1				
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Material	12.5	1/2"					
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Specification C	4.75	3/6					
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FF = SEC 12, TWP	135N R	474)		"			
ND Spec	120.7	>					
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			IECES				
+			- 1	la. 4, + Na. 30	Material		
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(C) % Pass No. 4 - %	=					_=	<u>g</u>
(D) Total Sample A+B+C	- '		Lt Wt Pieces, -				%
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NWWS 612/560-1799

711 Nonwoven Geotextile

711 is a polypropylene; staple fiber, needlepunched nonwoven geotextile manufactured at one of Synthetic Industries. facilities that has achieved ISO-9002 certification for its systematic approach to quality. The fibers are needled to form a stable network that retain dimensional stability relative to each other. The geotextile is resistant to ultraviolet degradation and to biological and chemical environments normally found in soils. Synthetic Industries 711 conforms to the property values listed below:

PROPERTY	TEST METHOD	MINIMUM AVERAGE F	ICLL VALUES'
Mechanical Grab Tensile Strength Puncture Strength Trapezoidal Tear	ASTM 04632 ASTM 04833 ASTM 04533	English 180 lbs 75 lbs 50 lbs	Metric 800 N 330 N 220 N
Hydrautic Apparent Opening Size (AOS) Permittivity, W	ASTM 04751 ASTM 04491	100 US Std. Sieve .05 sec ¹	0.150 mm .05 sec ⁻¹
Endurance UV Resistance (% retained @ 500 hours)	ASTM 04355	70 %	70 %

Notes:

Values shown are in weaker principal direction. Minimum average roll values represent a 95 percent confidence level, calculated as the mean minus two dandard deviations.

Standard Roll Size:

 $12.5' \times 300' = 417.0 \text{ sq. yds.}$

 $15.0' \times 300' = 500 \text{ sq. yds.}$

Product # 98 N 72 Lot # 4031626A180-5029025A180 Nortern Water Works Supply Inc.

Seller makes no warranty, express of implied, amounting the product furnished hereunder other than it shall be of the quality and specifications stand herein. ANY INFLIED YIM, SOUTHERD BRICES POR A PARTICULAR PURPOSE IS EXPRESSLY SECULOR OF ONA CEDULORS AND TO THE SOUTHERD AND TO THE PORTENT AND THAT THE PORTENT AND THE PORTENT IMPUSD WARRANTY OR MERCHANTABUTY IS EXPRESSLY EXCLUDED. Any recommendations mode by Soiler concerning was to explications of calcid product are believed reliable and Suilor makes no warrancy of results to obtained

The Outs Short supersected all previous Date Shorts for this style and is subject to charge without notice.

NW711-1-4-11.05

listribetion: ?roject file Tisteict file

North Dakota Department of Transportation CONCRETE PROPORTION DESIGN

PROJECT: IM-2-094(016)240

CONTRACTOR: PCI

TYPE OF WORK: JERSEY BARRIER

DESIGN NO.: 1

DATE: 09/22/98 CLASS OF CONCRETE: AE-3 For structures & Drawing

TYPE & BRAND OF CEMENT: LAFARGE TYPE I

SOURCES: Cement LAFARGE ; Sand CAMAS ; Rock CAMAS

SPECIFIC GRAVITIES:

Gc= 3.140(Cement); Gfa= 0.00 (Flyash); Gs= 2.650(Sand); Gr= 2.670(Rock)*

*(Combine if two rock sizes)

PERCENT OF TOTAL AGGREGATE (by weight):

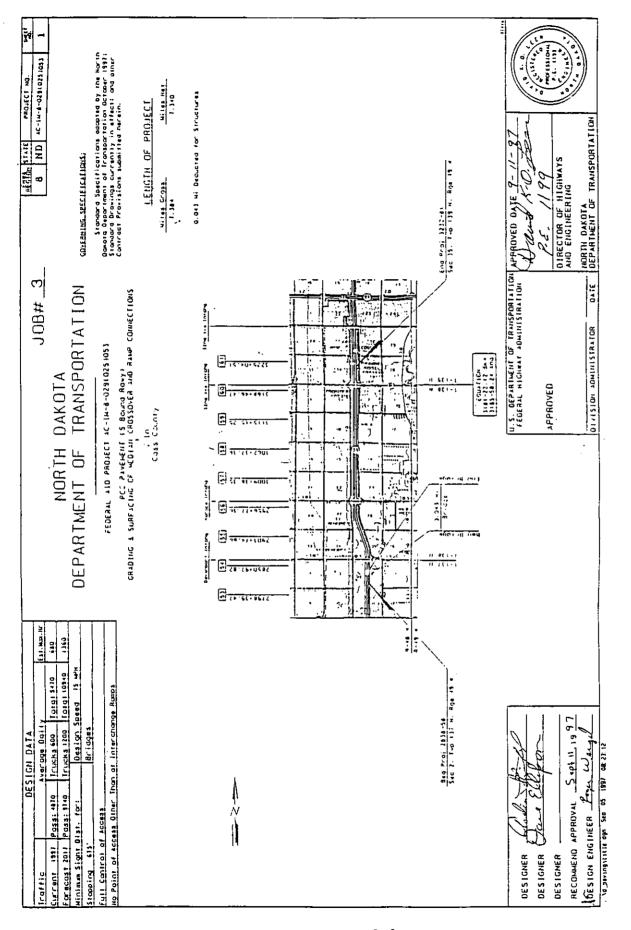
S= 35% Sand; Ra= 65 % Size 3 Rock; Rb= 0 % Size Rock

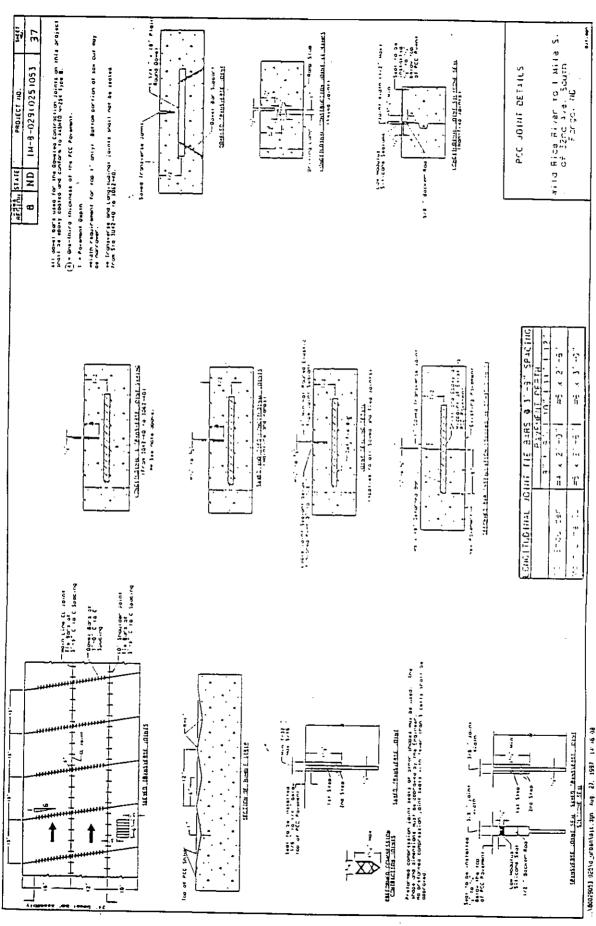
CALCULATIONS: (for 27 C.F. Batch Size)

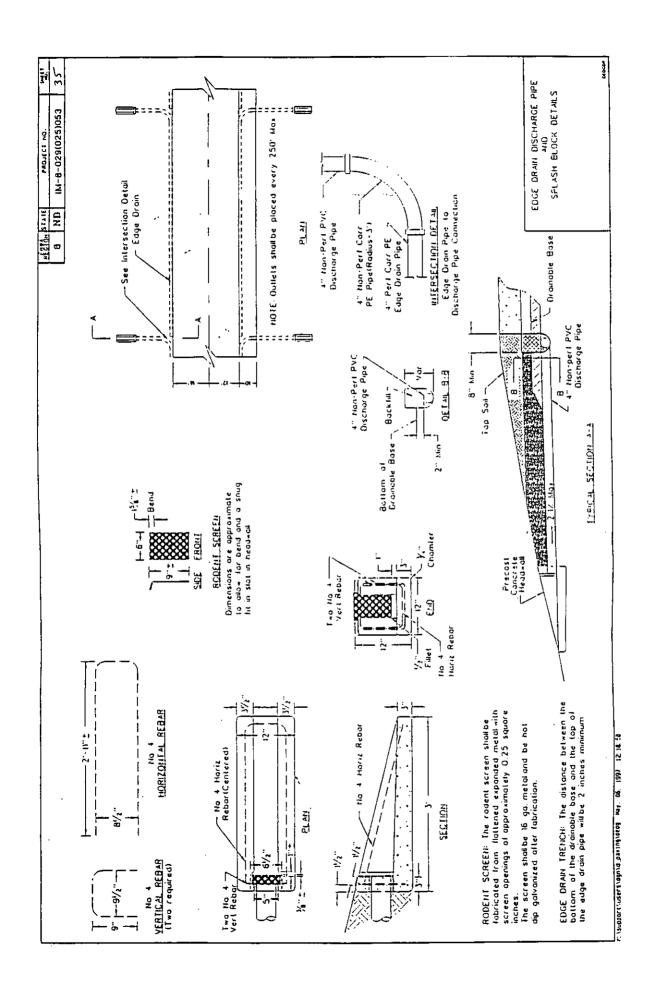
	PRO	PORTIONS			LBS/EATCH			C.	 F.
CEMENT:	(941bs/Sac	t) r (5.000 Sact	s/C.T.) r (27 /2	 7)	: 364		 C=		 378
FLYASH:	Adjusted O % Elyasia	to 0.000 Sacks/C.Y	. for Flyash	t Flyasa O			FA=	0	3,0
WATER:	(5.0 Gal/S acludes (ree	ack) r (3.33) r á. moisture in uggre	.000 - Sacks Camen gates & (Lyash)	t/C.Y. Canyj	: 249.900		₩≕		005
AIR:	6.500 % (assumed entrained	air in air)		:CCCCC(A= 	1.	755
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			Combined Spec	Combined Specific Gravity of Total Aggregate			Csr≃	2.663	
SAND, Dry	Wt.			=	1067.915		S=	 -б.	 458
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CALCULATED UNIT WEIGHT = 143.150 lbs/C.F.









C-3



July 29, 1998

Amoco Fabrics and Fibers Company

Suite SSD 900 Circle 75 Parkway Atlanta, Georgia 26339 (770) 980-9025

Brock White Company 2575 Kasota Avenue Saint Paul, MN 55108

Job Reference:

B/L # 38657 Shipper # 401835

Amoco Fabrics and Fibers Company hereby certifies that CEF Style 4552 shipped to you on July 28, 1998, on AFFC order # SP\$1352, meets the following minimum average roll values:

Property	Ten Method	Minerana Avengo Roll Value (English)	Minimum Average Roll Value (Metric)
Grab Tensile	ASTM-D-4632	180 lb	.300 kN
Grab Elemention	ASTM-D-4632	50 %	50 %
Mulica Bust	ASTM-D-3786	350 psi	Z410 kPa
Ponemie	ASTM-D-4833	IOS Ib	465 EN
Trapernidal Tear	ASTM-D-4533	75 lb	.330 EN
UV Registance	ASTM-D-4355	70 % at 500 be	70 % at 500 hr
BOA	ASTM-D-1751	100 seve	0.150 220
2cmmviy	ASTM-D-1491	1.5 tes 1	LS mc"
Permunyuy	ASTM-D-4491	105 gal/min/ft	4275 Limin/m*

Amoco Fabrica and Fibers Company manufactures all the nonwoven geotextile fabric certified above. The values are a result of testing conducted in on-site laboratories at the time of production. All test methods used are ASTM or industry standards. Test data is remined in the Quality Control files at Amoco's production facility.

William L. Music

Quality Assurance Manager

Amoes Fabrics and Fibers Company



CONCRETE, SAND, AND GRAVEL WORKSHEET Department of Transportation, Materials & Research SFN 2455 (Rev. 3-95)

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	C-5 AITHORIZED SIGNATURE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

SEN 11570

CHANGE ORDER

SHRRT 1

CHANGE: SP. ORDER NO: 6C PROJECT: AC-IM-8-029(025)053

COUNTY: CASS COUNTY

FOR: PCC PAVEMENT & MEDIAN CROSSOVERS

CONTRACTOR: MORTHERN IMPROVEMENT CO

PO BOX 2846 FARGO, ND 58102 ORIGINAL CONTRACT AMOUNT

\$ 7,143,747.10

DATE: 11/18/1998

ORIG + OR -

SPEC CODE ITEM OF WORK NO NO

PREVIOUS CAG UNIT YTITKADD

108 -YTITKADD

UNIT INCREASE PRICE THUOUA

DECREASE AMOUNT

ADDED CONTRACT ITEM

PARTICIPATING (IN FEDERAL FUNDS) 714 1 HEADWALL VEGETATION BARRIERS

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NET INCREASE OR DECREASE TO DATE

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PARTICIPATING 15,500.00

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DOZ TO THIS CHANGE, THE CONTRACT TIME:

MAY BE REVISED IF THE MORE APPROTS/APPROTED THE CONTROLLING OPERATION.

RIPLANATION OF CHANGE IN PLAN RECOMMENDED

If the Pederal Punds authorized in the cost participation agreement with the local agency is exceeded and Pederal Punds are not available for this change, the local agency will assume the total cost of this change order.

SEE ATTACHED SHEETS.

CONTRACTOR	DATE	()Approval Recommended PROJECT ENGINEER	DATE DATE	
CITY/COUNTY/OTHER OFFICIAL	DATE	()Approval Recommended DISTRICT ENGINEER	(}åpproved DATS	
REPRESENTING		()Approved	DATE	

PROJECT IM-8-029(025)053

CHANGE ORDER 6P-6C

HEADWALLS VEGETATION BARRIERS

The North Dakota Department of Transportation Materials and Research Division requested the Fargo District to add this experimental feature added to this project. The location of this test section is from mile 58 to mile 59. See attached sheets for additional information.

There is 40 headwalls on this project that will have vegetation barriers installed around them. The price per headwall for this project is \$387.50/each. This price compares to \$350.00/each for vegetation barriers installed on two other projects in the state this year. This price is fair and reasonable.

The Fargo Assistant District Engineer review and approved this change order on October 5, 1998.

Work Plan

Vegetation Barriers Around Headwalls of Edge Drains Experimental Feature ND 98-03

Objective

The objective of this experimental feature is to determine if constructing vegetation barriers around the headwalls of edge drains would help solve the problem of vegetation and debris from blocking the drain.

The present practice to outlet drainage pipe is to place a 4" PVC outlet pipe approximately every 250 feet. This 4" PVC discharge pipe is capped with a headwall splash block. These headwalls often become blocked with debris to the point it hinders the drainage system.

The TRB report on the "Effectiveness of Subsurface Drainage" indicates that in addition to construction, maintenance appears to be a key factor in the performance of drainage systems. Inspection data indicates only 50 percent of the headwalls inspected were free of debris.

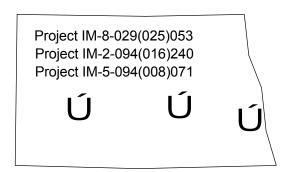
Scope

Construction of two types of headwall barriers on three projects across the state will provide performance data needed for a full evaluation. Should this evaluation show that barriers reduce maintenance costs, changes can be made to edge drain specifications and drawings in future projects.

Location

Three projects have been selected to receive the vegetation barriers. Each project will have a one mile test section. These are:

IM-8-029(025)053 Mile 58 (sta.3062+37) to Mile 59 (sta.3115+15) IM-2-094(016)240 Mile 243 (sta.12829+89) to 244 (sta.12882+70) IM-5-094(008)071 Mile 76 (sta.4013+12) to Mile 77 (sta.4066+53)



Design

A 4' x 6' vegetation barrier section is proposed to be constructed around each edge drain headwall. Two types will be constructed, one using concrete and one using aggregate.

The concrete barrier will be 4" thick measuring from the top of the headwall. The concrete will be placed on the soil. The concrete is to be reinforced with 6" x 6" wire mesh. Placement of the wire mesh is shown in figure 2 on page 3. The wire mesh will be placed two inches below the surface of the concrete. The Portland Cement Concrete for vegetation barriers will be a Class YE concrete as specified in Section 802 of the Standard Specifications for Road and Bridge Construction.

The aggregate barrier will be 6" in depth measuring from the top of the headwall. A geotextile meeting the properties of a type S2 will be placed under the aggregate. The aggregate will meet the following gradation. The gradation is a modified version used by the Kentucky Department of Transportation. Figure 3 on page 4 shows the aggregate barrier. A cross-section view of each type is shown in figure 1.

Sieve Size - Percent Passing							
3"	100						
2½"	90-100						
3/4"	0-5						

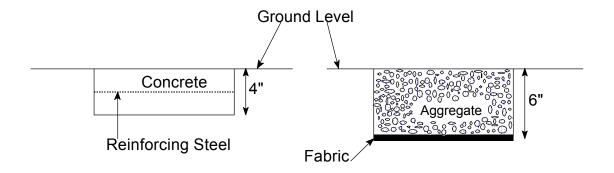


Figure 1

On each project, place either the aggregate or concrete barrier at the left drain outlets for the first half mile. The other barrier type will be placed on the right. Reverse this placement for the last half mile. An example is shown in figure 4. Each experimental section of each project will be marked by a begin and end sign.

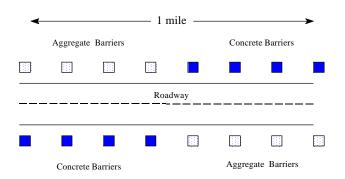


Figure 4

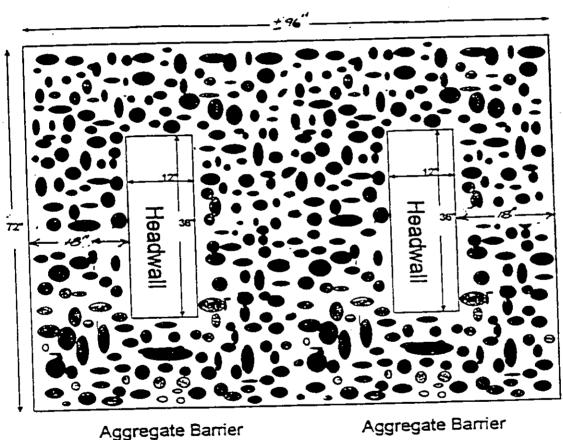
Evaluation

This experimental feature will have an evaluation period of five years. A construction report will be written upon completion of the experimental project. The report will include:

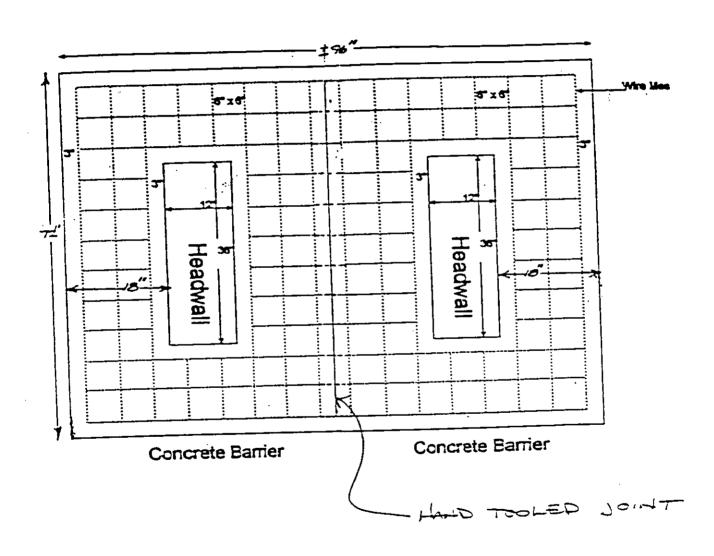
- Construction costs for each type of barrier section.
- Constructability of each type of section.
- Equipment needed for construction of these vegetation barriers.

Evaluation reports will be written annually and will include the following.

- Performance of the vegetation barrier types.
- Cost of maintaining each barrier type.
- < Advantages and disadvantages will be noted.
- Compared the amount of vegetation and debris in each type of section.



Aggregate Barrier



September 30, 1998

Mr. Phil Duginski Northern Improvement Co. 4000 12th Ave. N.W. P.O.*Box 2846 Fargo, North Dakota 58108-2846

RE: Project IM-8-029(025)053

Dear Phil:

I am requesting a price to install VEGETION BARRIERS around headwalls of edge drains. The attached sheets show the locations and design to do this work.

Each barrier will have two headwalls and be approx. 96" x 72". There will be 10 concrete barriers and 10 aggregate barriers. The item name and quantity will be VEGETATION BARRIERS, CONCRETE - 10 EA and VEGETATION BARRIERS AGGREGATE - 10 EA.

The price for Vegitation Barriers shall include full compensation for all labor, equipment, and materials to complete this work.

If you have any questions, feel free to contact me.

Duane Carlstrom,

North Dakota Department of Transportation

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

SPN 11570

CHANGE ORDER

SHRET 1

20_5	PHRIN INPROVENENT CO. ROX 2846 GO, ND 58102	DATS: 0	PROJECT: IN-8-029(026)053 COUNTY: CASS COUNTY FOR: PCG PRMT, GRADING, SURFACING, AND INCID. ORIGINAL CONTRACT AMOUNT \$ 8,236,161.53					
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SEE ATTACHED SE	HEETS.							
Mail CONTRACTOR	ay l	9-29-9 DATS	9	MAPPENTAL RE	Commended	Lesler K)Approve	Red PATES	
A) A CITY/COUNTY/OTHER	OFFICIAL	DATE		()Approval Re		₩ Àpprove	_	281
REPRESENTING		<u> </u>		UA ()Annroyed				

()Approved

DATE

EXPLANATION OF CHANGE ORDER Project IM-8-029(026)053

714-0002 EDGEDRAIN HEADWALL VEGETATION BARRIER.

On last years project, two types of low maintenance vegetation barriers were placed at the outflow end of the edge drain systems. The two types of barriers were made up of either concrete or an aggregate cushion. The concrete area has performed well and has required no maintenance outside of the normal ditch mowing. However, the aggregate cushion area has brought up some concern by the maintenance forces. The major concern is that on several occasions the aggregate has been picked up by the mowers and thrown out from under the mower deck. At this time no vehicles have been struck by the flying rock but there is a potential for that to occur. If a rock is tossed by the mowers and it strikes the windshield or window of a passing vehicle the result could be devastating. (See letter from NDDOT Maintenance Superintendant)

We have received a price from the prime contractor to change the aggregate cushion areas to concrete. The quoted price is reasonable when you compare it to last years change order price and the fact that the work will be the same. Last years approved change order price was \$350/ea and the quoted price to change the aggregate areas to concrete would be \$845/ea. The design of the concrete vegetation barriers would be the same as last years. (See attached information)

MEMORANDUM

TO: Gray Heisler: TEIII

Bruce Nord, Maint. Supt. FR:

DT: 9-30-99

SU: Edge drain on I-29

Over the 21 years that I have worked for the DOT in the maintenance. I have seen a lot of changes, some good and some not so good. When you look at maintenance you look for ways to make your job easer. However last year when the vegetation barriers were installed on the outflow end of the edge drain systems on I-29 I can see we are in for some problems. The concrete area that was installed around the edge drains are working well. On other edge drains on this roadway had rock installed around the drains for vegetation control. We have over the years had a problem with are mowers picking up rocks and thrown them at cars or pickups on the roadways when we are mowing. As of today we have not had a mower accident on this roadway.

If you were to go back and look at the accident reports from past years you would see that this is something that we need to change. I can not sit in a court of law and say that we didn't know that a rock can be picked up and thrown from a mower. Before I was the Maintenance Superintendent I was a Equipment Operator who had to fill out an accident report on a rock that hit a vehicle. I thank the lord, that the rock hit the back side window and not the windshield.

PROJECT IM-8-029(026)053

HEAD WALLS VEGETATION BARRIERS

The Fargo District Administration has requested that the aggregate barriers that were installed in 1998 to be reconstructed because of a possible flying rock hazard.

This reconstruction will involve the following details:

The existing 96"x72" (approx.) with a 6" depth aggregate barriers will be replaced with a concrete barrier which will be approx 96"x72" with a 4" depth of concrete and with 2" of the existing rock left in place for a base. 4" of the existing rock will be removed and disposed off the right-of-way by the Contractor. The concrete is to be reinforced with 6"x6" wire mesh. The wire mesh will be placed two inches below the surface of the concrete. The Portland Cement Concrete for this vegetation barriers will be a Class YE concrete.

The location of the existing aggregate barriers are from Mile 58 (sta. 3062+37) to Mile 59 (sta. 3115+15). There are 5 aggregate barriers on the west in slope and 5 aggregate barriers on the east in slope of the south bound roadway for a total of 10.

See attached sheets for additional information



HOME OFFICE FARGO, NORTH DANCITA 4000 12th Avenue N.W. 58108-2846 P.O. Box 2846 Phone 701-277-1225 Fee: 701-277-1516

OFFICE AT BISMARCK, NORTH DAKOTA 58502-1254 P.O. Box 1254 Phone 701-223-6695 Fext 701-224-0937

OFFICE AT DICKINSON, NOFITH DAKOTA ,58802-1035 P.O. Box 1035 Phobe 701-225-3197 Fee: 701-225-0207

MPROVEMENT COMPANY

J.L. McCormick, Chairman of the Board Thomas McCormick, President/CEO Steve McCormick, Executive Vice-President

September 20, 1999

Mr. Duane Caristrom
North Dakota Department of Transportation
503 South 38th Street
Fargo, ND 58103

RE:

PROJECT IM-8-029(026)053

CASS COUNTY

Dear Duane:

Our price to modify the rock vegetation barriers located in the shoulder inslopes of the southbound I-29 roadway in accordance with your letter dated August 19, 1999 is as follows:

10 EACH @ \$845.00/EACH =

\$ 8,450.00

- This price does not include flagging, traffic control signing or reseeding of areas disturbed by this work.
- This extra work should not affect final acceptance of the southbound roadway (Project AC-IM-8-029(025)053) constructed in 1998.
- Completion of this extra work should not be included in the contract completion date for Project IM-8-029(026)053.

If you have any questions or need additional information, please call.

Very truly yours,

NORTHERN IMPROVEMENT COMPANY

Phil Duginski

PD:po

